



Dart Aerospace Ltd.
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K6A 1K7
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Tel (613) 632-5200

D350-567-031
Job Sheet 170437



Part No: D350-567-031

Job Qty: 1 ea

Part Name: Interior Window For -015 & -025



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/16/18

Job Tracking No:

Due Date: 2/26/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG DSI9745-011 REV A, IIN-D350-567 REV E SHEET 28 IPP Rev:A new issue 08-04-25 DD verified by: LL
IPP Rev:B 08-10-07 as per revD DD verified by: IPP REV:C 13.10.15 AS PER IIN REV.E DD VERF:JLM IPP
REV:D 16.04.25 as per chg002 DD VERF:JLM

Ship Via: TBA - to be advised

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	2/26/18	2/26/18	0.00	0.00	Start Up Stores/Pkg-2		FEB 06 2018
110	Packaging	1 pcs	2/26/18	2/26/18	0.00	0.00	Packaging1-3		FEB 16 2018
120	QC	1 pcs	2/26/18	2/26/18	0.00	0.00	QC4		
125	DC	1 pcs	2/26/18	2/26/18	0.00	0.00	DC		
130	Packaging	1 pcs	2/26/18	2/26/18	0.00	0.00	Packaging3-1		
140	QC21-FG	1 Ea	2/26/18	2/26/18	0.00	0.00	QC21		FEB 20 2018

Part Op
Descriptions: 110 - cut as per drawing

F9034

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN3-4A 5039421	4	451	0	0
	AN526C632R12 5039417	8	266	0	0
	D2463-0450 5039414	1	8	0	0
	D3210-1 5039409	1	2	0	0
	D3211-1 5039372	1	0	0	0
	D3212-1 5039406	1	6	0	0
	D3213-041 5039400	1	3	0	0
	D5420-1 5039366	1	8	0	0
	MS20426AD3-5 5039356	8	8,520	0	0
	MS20470AD4-5 5039337	40	2,754	0	0
	MS20470AD4-6 5039335	90	1,116	0	0
	MS20470AD4-7 5039334	20	1,396	0	0
	MS21042L06 5039333	8	296	0	0
	MS21062L3 5039332	4	35	0	0
	NAS1149DN632J 5029327	8	511	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS	
Part No. _____		Suspected Unapproved		Water Jet ☐ Mod. Eng. Coord. ☐ Proc./Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐	
NCR No. _____				MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
Date: _____		Step #: _____		Start up Operation 02/06/18 Job No: 170437	
Description Work Order Deviation					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		Pressure/Force ☐ Bending ☐ Centre Not Cor ☐ Cracks ☐ Crimp/Kink/Ri ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist i. ☐ Marks/Chatter ☐ Drill notes			
OTHER: _____					

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DART
AEROSPACE
S039450

Interior Window For - 015 & - 025

PART NO: D350-567-031
Original Serial #: S039450
Revision:
Operation: Start up Operation 02/06/18
Change No: CHG002
Job No: 170437

Material Loss/Surge ☐
Program ☐
ing Stock Pulled ☐
of Sequence ☐
-set ☐
labeled ☐
Function ☐
aligned/off center ☐

Positioned Wrong ☐
Outside Dimensions ☐
Over/Under tolerance ☐
Part Incorrect ☐
Part Lost/Missing ☐
Part Moved ☐
Drawing ☐
Finish ☐
Misread ☐
Turning Sequence ☐

REFERENCE ONLY

5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
		9	8		AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
		9	8		AN960JD6	WASHER
		9	8		MS21042L06	NUT (OR MS21042-06)
		2	40		MS20470AD4-5	RIVET
		115	90		MS20470AD4-6	RIVET
		15	20		MS20470AD4-7	RIVET

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Revision: E
Date: 13.08.15